

Conditioning Summary

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CONDITIONING SUMMARY
MODULE # 1

FNAL 03/30/92

Conditioning History:

First time

Start Date: 28-may-1991

End Date: 5-aug-1992

Second time

Start Date: 13-nov-1991

End Date: 11-dec-1992

Num. of HV pulses: 62.29 millions **Pulse length:** 60 μ sec **Target Power:** 7.5 MW

End Spark Rate: Overall 0.044%,

Resonant Frequency

Power on: 804.96 MHz at 26.0⁰C temperature

Klystron

Gun V = -164.9kV,
Gun = 34 Sparks ,

Gun I = -131.0A,
Window#1 = 13374 sparks,

Klyst. Vacuum = 3.0 μ A, after
several hours of power on.

Waveguide

pressure = 19.89 PSIA, Window#2 = 8 sparks

Radiation at end of run, at 7.5 MW gradient

Cave 0.703 R/H

Vacuum at end of run

Power on:

Sec.#1 = 2.1×10^{-8} Torr,
Sec.#3 = 2.0×10^{-8} Torr,

Sec.#2 = 2.1×10^{-8} Torr,
Sec.#4 = 1.9×10^{-8} Torr,

Bridge Coupler
 1.6×10^{-8} Torr

Power off:

Sec.#1 = 6.9×10^{-9} Torr,
Sec.#3 = 8.6×10^{-9} Torr,

Sec.#2 = 7.7×10^{-9} Torr,
Sec.#4 = 6.6×10^{-9} Torr,

Bridge Coupler
 6.4×10^{-9} Torr

**CONDITIONING SUMMARY
MODULE # 2**

FNAL 03/30/92

Conditioning History:

Start Date: 5-aug-1991

End Date: 9-oct-1992

Num. of HV pulses: 45.59 millions **Pulse length:** 60 μ sec **Target Power:** 7.5 MW

End Spark Rate: Overall 0.056%,

Resonant Frequency

Power on: 805.00 MHz at 23.78^oC temperature

Klystron

Gun V = -165.3kV, Gun I = -131.6A, Klyst. Vacuum = 6.0 μ A, after
Gun = 6 Sparks , Window#1 = 50484 sparks, several hours of power on.

Waveguide

pressure = 22.07 PSIA, Window#2 = 16962 sparks

Vacuum at end of run

Power on:

Sec.#1 = 7.6×10^{-9} Torr,	Sec.#2 = 7.9×10^{-9} Torr,	Bridge Coupler
Sec.#3 = 8.8×10^{-9} Torr,	Sec.#4 = 8.4×10^{-9} Torr,	8.2×10^{-9} Torr

Power off:

Sec.#1 = 7.1×10^{-9} Torr,	Sec.#2 = 7.0×10^{-9} Torr,	Bridge Coupler
Sec.#3 = 7.4×10^{-9} Torr,	Sec.#4 = 7.2×10^{-9} Torr,	7.4×10^{-9} Torr

CONDITIONING SUMMARY
MODULE # 3

FNAL 03/30/92

Conditioning History:

Start Date: 10-oct-1991

End Date: 11-dec-1992

Num. of HV pulses: 26.79 millions **Pulse length:** $60\mu\text{sec}$ **Target Power:** 7.5 MW

End Spark Rate: Overall 0.028% Central Bridge Coupler only, less than 0.001%

Resonant Frequency

Power on: 804.983 MHz at 23.3°C temperature

Klystron

Gun V = -166.4kV ,	Gun I = -134.5A ,	Klyst. Vacuum = $6.0\mu\text{A}$, after
Gun = 2 Sparks ,	Window#1 = 402 sparks,	several hours of power on.

Waveguide

pressure = 19.82 PSIA, Window#2 = 1 sparks

Radiation at end of run, at 7.5 MW gradient

Cave 2.08 R/H

Section#1 4.4 R/H, Section#2 3.0 R/H, Section#3 3.8 R/H, Section#4 7.2 R/H

Vacuum at end of run

Power on:

Sec.#1 = 1.7×10^{-8} Torr,	Sec.#2 = 2.1×10^{-8} Torr,	Bridge Coupler
Sec.#3 = 1.9×10^{-8} Torr,	Sec.#4 = 3.2×10^{-8} Torr,	1.8×10^{-8} Torr

Power off:

Sec.#1 = 1.1×10^{-8} Torr,	Sec.#2 = 1.5×10^{-8} Torr,	Bridge Coupler
Sec.#3 = 1.2×10^{-8} Torr,	Sec.#4 = 2.6×10^{-8} Torr,	1.3×10^{-8} Torr

CONDITIONING SUMMARY
MODULE # 4

FNAL 03/30/92

Conditioning History:

Start Date: 12-dec-1991

End Date: 2-jan-1992

Num. of HV pulses: 24.70 millions **Pulse length:** $60\mu\text{sec}$ **Target Power:** 7.5 MW

End Spark Rate:

Overall 0.026%, with 2 boost pulses $120\mu\text{sec}$

C. B. Coupler only, 0.002%

Resonant Frequency

Power on: 804.951 MHz at 26.0°C temperature

Klystron

Gun V = -168.2kV ,
Gun = 3 Sparks ,

Gun I = -134A ,
Window#1 = 803 sparks,

Klyst. Vacuum = $2.0\mu\text{A}$, after
several hours of power on.

Waveguide

pressure = 19.82 PSIA, Window#2 = 7 sparks

Radiation at end of run, at 7.5 MW gradient

Cave 2.66 R/H

Vacuum at end of run

Power on:

Sec.#1 = 2.0×10^{-8} Torr,
Sec.#3 = 1.7×10^{-8} Torr,

Sec.#2 = 1.9×10^{-8} Torr,
Sec.#4 = 1.8×10^{-8} Torr,

Bridge Coupler
 1.6×10^{-8} Torr

CONDITIONING SUMMARY
MODULE # 5

FNAL 02/21/92

Conditioning History:

Start Date: 28-jan-1992

End Date: 19-feb-1992

Num. of HV pulses: 26.26 millions **Pulse length:** 60 μ sec **Target Power:** 8.0 MW

End Spark Rate: Overall 0.039%

Central Bridge Coupler only, 0.002%

Resonant Frequency

Power on: 804.975 MHz at 26.0⁰C temperature

Reflection min. at 12 μ sec. At 30 μ sec, $\frac{WG.FWD.V.}{WG.RWV.V.} = \frac{1.14V_{pk}}{0.18V_{pk}}$ on 7104 scope using filter, see pp 59 in MasLogBook.

Multipactor power levels, based on local pressure maxima:

1) 0.95MW, 2.1×10^{-8} Torr

2) 1.65MW, 2.2×10^{-8} Torr

3) 2.74MW, 3.0×10^{-8} Torr

Klystron

Gun V = -166.3kV,
Gun = 2 Sparks ,

Gun I = -132A,
Window#1 = 1993 sparks,

Klyst. Vacuum = 1.8 μ A, after
several hours of power on.

Waveguide

pressure = 28.46 PSIA, Window#2 = 6 sparks

Radiation at end of run, at 8.0 MW gradient

Cave 3.16 R/H

Section#1 5.18 R/H, Section#2 8.42 R/H, Section#3 4.29 R/H, Section#4 7.75 R/H

Vacuum at end of run

Power on:

Sec.#1 = 1.7×10^{-8} Torr,
Sec.#3 = 2.2×10^{-8} Torr,

Sec.#2 = 2.1×10^{-8} Torr,
Sec.#4 = 2.2×10^{-8} Torr,

Bridge Coupler
 2.6×10^{-8} Torr

Power off:

Sec.#1 = 1.4×10^{-8} Torr,
Sec.#3 = 1.9×10^{-8} Torr,

Sec.#2 = 1.8×10^{-8} Torr,
Sec.#4 = 1.8×10^{-8} Torr,

Bridge Coupler
 2.1×10^{-8} Torr

**CONDITIONING SUMMARY
MODULE # 6**

FNAL 03/12/92

Conditioning History:

Start Date: 21-feb-1992

End Date: 6-mar-1992

Num. of HV pulses: 11 millions **Pulse length:** 60 μ sec **Target Power:** 7.1 MW

End Spark Rate: Overall 0.03%

Central Bridge Coupler only, no data

Resonant Frequency

Power on: 804.987 MHz at 25.98⁰C temperature

Reflection min. at 12 μ sec. At 30 μ sec, $\frac{WG.FWD.V.}{WG.RWV.V.} = \frac{1.34V_{pk}}{0.18V_{pk}}$ on 7104 scope using filter

Multipactor power levels, based on local pressure maxima:

There are no data on multipactoring levels. This module had a large number of window sparks.

Klystron

Gun V = -166.3kV,
Gun = 0 Sparks ,

Gun I = -132A,
Window#1 = 19667 sparks,

Klyst. Vacuum = 1.8 μ A, after
several hours of power on.

Waveguide

pressure = 28.98 PSIA, Window#2 = 177665 sparks

Radiation at end of run, at 6.5 MW gradient

Cave 1.8 R/H

Section#1 3.87 R/H, Section#2 3.16 R/H, Section#3 3.14 R/H, Section#4 2.69 R/H

Vacuum at end of run

Power on:

Sec.#1 = 1.6×10^{-8} Torr,	Sec.#2 = 1.7×10^{-8} Torr,	Bridge Coupler
Sec.#3 = 1.8×10^{-8} Torr,	Sec.#4 = 1.9×10^{-8} Torr,	2.2×10^{-8} Torr

Power off:

Sec.#1 = 1.1×10^{-8} Torr,	Sec.#2 = 1.9×10^{-8} Torr,	Bridge Coupler
Sec.#3 = 1.2×10^{-8} Torr,	Sec.#4 = 1.5×10^{-8} Torr,	1.2×10^{-8} Torr

CONDITIONING SUMMARY
MODULE # 7

FNAL 03/18/92

Conditioning History:

Start Date: 9-mar-1992

End Date: 12-mar-1992

Num. of HV pulses: 3.56 millions **Pulse length:** 60 μ sec **Target Power:** 7.5 MW

End Spark Rate: Overall 0.079%

Central Bridge Coupler only, no data

Resonant Frequency

Power on: 804.986 MHz at 25.98⁰C temperature

Multipactor power levels, based on local pressure maxima:

There are no data on multipactoring levels.

Klystron

Gun V = -166.4kV,

Gun I = -132A,

Klyst. Vacuum = 1.0 μ A, after

Gun = 0 Sparks ,

Window#1 = 5463 sparks,

several hours of power on.

Waveguide

pressure = 28.11 PSIA, Window#2 = 19 sparks

Radiation at end of run, at 7.5 MW gradient

Cave 3.0 R/H

Vacuum at end of run

Power on:

Sec.#3 = 2.8×10^{-7} Torr,

Brige = 3.1×10^{-7} Torr,

Power off:

Sec.#3 = 1.2×10^{-7} Torr,

Brige = 1.4×10^{-7} Torr,

**CONDITIONING SUMMARY
16 CELL MODULE**

FNAL 01/20/92

Conditioning History:

Start Date: 03-jan-1992

End Date: 16-jan-1992

Num. of HV pulses: 13.80 millions **Pulse length:** 60 μ sec **Target Power:** 2.0 MW

End Spark Rate: Overall 0.05%

Resonant Frequency

Power on: 804.961 MHz at 27.0⁰C temperature

Multipactor power levels, based on local pressure maxima:

- | | |
|---------------------------------------|--------------------------------------|
| 1) 0.245MW, 7.1×10^{-8} Torr | 2) 0.32MW, 5.5×10^{-8} Torr |
| 3) 0.68MW, 3.8×10^{-8} Torr | 4) 1.85MW, 9.5×10^{-8} Torr |

Klystron

Gun V = -155.0kV,
Gun = 1 Sparks ,

Gun I = -119.8A,
Window#1 = 29 sparks,

Klyst. Vacuum = 1.8 μ A, after
several hours of power on.

Waveguide

pressure = 19.61 PSIA, Window#2 = 2 sparks

Radiation at end of run, at 2.0 MW gradient

Cave 1.22 R/H

Section#1 2.3 R/H, Section#2 6.22 R/H, Section#3 0.55 R/H, Section#4 0.26 R/H

Vacuum at end of run

Power on:

IG.#2 = 1.1×10^{-7} Torr,
IG.#4 = 5.8×10^{-8} Torr,

IG.#3 = 5.1×10^{-8} Torr,
Sec.#4 = $?? \times 10^{-8}$ Torr,

Bridge Coupler
 $?? \times 10^{-8}$ Torr

4 CELL TRANSITION SECTION CONDITIONING SUMMARY

FNAL 01/28/92

Conditioning History:

Start Date: 16-jan-1992

End Date: 27-jan-1992

Num. of HV pulses: 1.19 millions Pulse length: 60 μ sec Target Power: 0.5 MW

End Spark Rate: Overall 0.05%

Total num. of sparks 4491

Resonant Frequency

Power on: 804.957 MHz at 27.0⁰C temperature

Multipactor power levels, based on local pressure maxima:

1) < 0.026 MW, 5.4×10^{-8} Torr

2) 0.037 MW, 4.1×10^{-8} Torr

3) 0.084 MW, 4.8×10^{-8} Torr

4) 0.285 MW, 7.2×10^{-8} Torr

Klystron

Gun V = -156.2 kV,
Gun = 0 Sparks ,

Gun I = -120.4 A,
Window#1 = 0 sparks,

Klyst. Vacuum = 1.4 μ A, after
several hours of power on.

Waveguide

pressure = 19.49 PSIA, Window#2 = 1 sparks

Radiation at end of run, at 0.5 MW gradient

Cave 0.65 R/H

Section#1 2.3 R/H, Section#2 6.22 R/H, Section#3 0.55 R/H, Section#4 0.26 R/H

Vacuum at end of run

Power on:

IG.#2 = 3.7×10^{-8} Torr,
IG.#4 = ?? $\times 10^{-8}$ Torr,

IG.#3 = 5.5×10^{-8} Torr,
IG.#5 = 4.4×10^{-8} Torr,

Bridge Coupler
?? $\times 10^{-8}$ Torr

Power off:

IG.#2 = 1.9×10^{-8} Torr,
IG.#4 = ?? $\times 10^{-8}$ Torr,

IG.#3 = 2.4×10^{-8} Torr,
IG.#5 = 1.8×10^{-8} Torr,

Bridge Coupler
?? $\times 10^{-8}$ Torr

Setup in A0 cave: see over

**DEBUNCHER
CONDITIONING SUMMARY**

FNAL 07/15/92

Conditioning History:

Start Date: 17-jun-1992

End Date: 07-july-1992

Num. of HV pulses: 21.62 millions **Pulse length:** 60 μ sec **Target Power:** 0.2 MW

Resonant Frequency

Power on: 804.9768 MHz at 26.0⁰C temperature

Impedance matching: Iris cut for 35 ma beam loading.

Reflection min. at 15.0 μ sec. At 50 μ sec, $\frac{WG.FWD.V.}{WG.RWV.V.} = \frac{155.0mV_{pk}}{34.0mV_{pk}}$ on 7104 scope.

Multipactor power levels, based on local pressure maxima:

1) < 0.088MW, 1.3×10^{-8} Torr

Klystron

Gun V = -150.7kV,
Gun = 0 Sparks ,

Gun I = -115.2A,
Window#1 = 8 sparks,

Klyst. Vacuum = 1.4 μ A, after

Waveguide

pressure = 29.05 PSIA, Window#2 = 103 sparks

Radiation at end of run, at 0.088 MW gradient

Cave 0.001 R/H

Vacuum at end of run

Power on:

IG.#1 = 1.3×10^{-8} Torr,

IG.#2 = 1.2×10^{-8} Torr

Power off:

IG.#1 = 5.9×10^{-9} Torr,

IG.#2 = 5.4×10^{-9} Torr